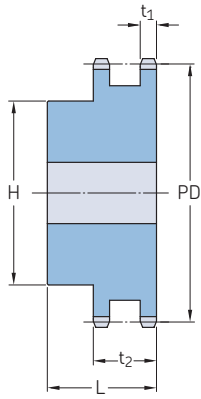


Metric sprockets, duplex, standard

ISO 06B-2 · 9,525 mm pitch | ISO 08B-2 · 12,70 mm pitch



Type B

Pitch	Number of teeth	Pitch diameter PD	Type	Dimensions Bore		Hub		Plate thickness		Mass	Designation
				Min.	Max.	H	L	t ₁	t ₂		
mm	-	mm	-	mm						kg	-
9,525	12	36,80	B	10	12	25	25	5,20	15,44	0,11	PHS 06B-2BH12
	13	39,79	B	10	12	28	25	5,20	15,44	0,14	PHS 06B-2BH13
	14	42,80	B	10	18	31	25	5,20	15,44	0,17	PHS 06B-2BH14
	15	45,81	B	10	18	34	25	5,20	15,44	0,20	PHS 06B-2BH15
	16	48,82	B	12	20	37	30	5,20	15,44	0,26	PHS 06B-2BH16
	17	51,83	B	12	23	40	30	5,20	15,44	0,32	PHS 06B-2BH17
	18	54,85	B	12	25	43	30	5,20	15,44	0,37	PHS 06B-2BH18
	19	57,87	B	12	28	46	30	5,20	15,44	0,42	PHS 06B-2BH19
	20	60,89	B	12	25	49	30	5,20	15,44	0,48	PHS 06B-2BH20
	21	63,91	B	12	30	52	30	5,20	15,44	0,54	PHS 06B-2BH21
	22	66,93	B	12	28	55	30	5,20	15,44	0,61	PHS 06B-2BH22
	23	69,95	B	12	35	58	30	5,20	15,44	0,67	PHS 06B-2BH23
	24	72,97	B	12	32	61	30	5,20	15,44	0,74	PHS 06B-2BH24
	25	76,00	B	12	40	64	30	5,20	15,44	0,81	PHS 06B-2BH25
	26	79,02	B	12	32	67	30	5,20	15,44	0,92	PHS 06B-2BH26
	27	82,05	B	12	40	70	30	5,20	15,44	0,97	PHS 06B-2BH27
	28	85,07	B	12	32	73	30	5,20	15,44	1,08	PHS 06B-2BH28
	29	88,09	B	12	32	76	30	5,20	15,44	1,15	PHS 06B-2BH29
	30	91,12	B	12	40	79	30	5,20	15,44	1,23	PHS 06B-2BH30
	32	97,17	B	16	52	80	30	5,20	15,44	1,38	PHS 06B-2BH32
	35	106,26	B	16	52	80	30	5,20	15,44	1,61	PHS 06B-2BH35
	36	109,29	B	16	60	90	30	5,20	15,44	1,69	PHS 06B-2BH36
	38	115,35	B	16	50	90	30	5,20	15,44	1,84	PHS 06B-2BH38
	40	121,40	B	16	52	90	30	5,20	15,44	2,00	PHS 06B-2BH40
	42	127,46	B	16	60	90	40	5,20	15,44	2,15	PHS 06B-2BH42
	45	136,55	B	16	50	90	40	5,20	15,44	2,01	PHS 06B-2BH45
	48	145,64	B	16	60	90	40	5,20	15,44	2,61	PHS 06B-2BH48
	52	157,75	B	16	60	90	40	5,20	15,44	2,92	PHS 06B-2BH52
	57	172,91	B	16	50	90	40	5,20	15,44	2,34	PHS 06B-2BH57
	60	182,00	B	16	60	90	40	5,20	15,44	3,53	PHS 06B-2BH60
	68	206,24	B	16	60	90	40	5,20	15,44	4,14	PHS 06B-2BH68
	70	212,30	B	16	60	90	40	5,20	15,44	4,30	PHS 06B-2BH70
72	218,37	B	16	60	90	40	5,20	15,44	4,45	PHS 06B-2BH72	
76	230,49	B	16	50	90	40	5,20	15,44	3,35	PHS 06B-2BH76	
84	254,74	B	16	60	90	40	5,20	15,44	5,37	PHS 06B-2BH84	
95	288,08	B	16	62	90	40	5,20	15,44	6,21	PHS 06B-2BH95	
96	291,11	B	16	62	90	40	5,20	15,44	6,29	PHS 06B-2BH96	
114	345,68	B	16	62	90	40	5,20	15,44	7,67	PHS 06B-2BH114	
12,70	10	41,10	B	10	18	28	32	7,24	21,13	0,15	PHS 08B-2BH10
	11	45,07	B	12	21	32	35	7,24	21,13	0,22	PHS 08B-2BH11
	12	49,07	B	12	19	35	35	7,24	21,13	0,29	PHS 08B-2BH12
	13	53,06	B	12	21	38	35	7,24	21,13	0,36	PHS 08B-2BH13
	14	57,07	B	12	28	42	35	7,24	21,13	0,44	PHS 08B-2BH14
	15	61,09	B	12	28	46	35	7,24	21,13	0,52	PHS 08B-2BH15
	16	65,10	B	14	33	50	35	7,24	21,13	0,61	PHS 08B-2BH16
	17	69,11	B	14	30	54	35	7,24	21,13	0,70	PHS 08B-2BH17
	18	73,14	B	14	38	58	35	7,24	21,13	0,81	PHS 08B-2BH18
	19	77,16	B	14	40	62	35	7,24	21,13	0,91	PHS 08B-2BH19
	20	81,19	B	14	40	66	35	7,24	21,13	1,10	PHS 08B-2BH20
	21	85,22	B	16	40	70	40	7,24	21,13	1,29	PHS 08B-2BH21
	22	89,24	B	16	45	70	40	7,24	21,13	1,37	PHS 08B-2BH22
	23	93,27	B	16	50	70	40	7,24	21,13	1,46	PHS 08B-2BH23
	24	97,29	B	16	50	75	40	7,24	21,13	1,64	PHS 08B-2BH24

Maximum bores can accommodate standard keyways. Larger bores are available.
 All Type B or C sprockets, up to and including 25 tooth, are with hardened teeth as standard.
 For any additional size sprockets with hardened teeth, add "H" before the number of teeth, e.g. PHS 06B-2BH12.

Metric sprockets, duplex, standard

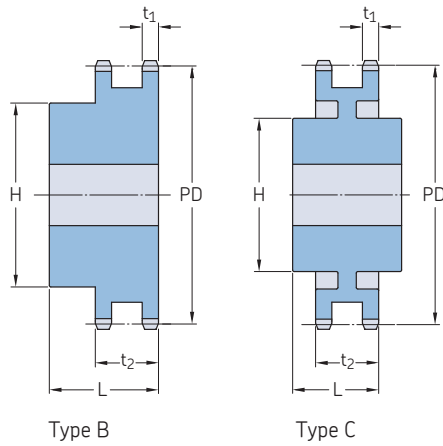
ISO 08B-2 · 12,70 mm pitch | ISO 10B-2 · 15,88 mm pitch | ISO 12B-2 · 19,05 mm pitch

Pitch	Number of teeth	Pitch diameter PD	Type	Dimensions		Hub		Plate thickness		Mass	Designation	
				Bore		H	L	t ₁	t ₂			
				Min.	Max.							
mm	-	mm	-	mm					kg	-		
12,70	25	101,33	B	16	50	80	40	7,24	21,13	1,83	PHS 08B-2BH25	
	26	105,36	B	16	56	85	40	7,24	21,13	1,96	PHS 08B-2B26	
	27	109,40	B	16	50	85	40	7,24	21,13	2,09	PHS 08B-2B27	
	28	113,42	B	16	60	90	40	7,24	21,13	2,31	PHS 08B-2B28	
	29	117,46	B	16	62	95	40	7,24	21,13	2,53	PHS 08B-2B29	
	30	121,50	B	16	50	100	40	7,24	21,13	2,75	PHS 08B-2B30	
	32	129,56	B	20	64	100	40	7,24	21,13	3,08	PHS 08B-2B32	
	34	137,64	B	20	64	100	40	7,24	21,13	3,24	PHS 08B-2B34	
	35	141,68	B	20	64	100	40	7,24	21,13	3,41	PHS 08B-2B35	
	36	145,72	B	20	73	100	40	7,24	21,13	3,74	PHS 08B-2B36	
	38	153,80	B	20	55	100	40	7,24	21,13	4,08	PHS 08B-2B38	
	40	161,87	B	20	73	100	50	7,24	21,13	4,00	PHS 08B-2B40	
	42	169,95	B	20	73	108	50	7,24	21,13	3,90	PHS 08B-2B42	
	45	182,07	B	20	55	108	50	7,24	21,13	3,70	PHS 08B-2B45	
	48	194,18	B	20	73	108	50	7,24	21,13	4,10	PHS 08B-2B48	
	54	218,43	B	20	73	108	50	7,24	21,13	4,70	PHS 08B-2B54	
	57	230,54	B	20	55	108	50	7,24	21,13	5,01	PHS 08B-2B57	
	60	242,66	B	20	73	108	50	7,24	21,13	5,34	PHS 08B-2B60	
	68	274,99	B	20	73	108	55	7,24	21,13	5,68	PHS 08B-2B68	
	72	291,16	B	20	73	108	55	7,24	21,13	6,02	PHS 08B-2B72	
	76	307,33	B	20	60	108	55	7,24	21,13	6,36	PHS 08B-2B76	
	84	339,65	B	20	80	120	55	7,24	21,13	8,31	PHS 08B-2B84	
	95	384,10	B	20	60	110	55	7,24	21,13	10,26	PHS 08B-2B95	
	96	388,15	B	20	80	110	55	7,24	21,13	11,00	PHS 08B-2B96	
	114	460,90	B	20	80	110	55	7,24	21,13	12,45	PHS 08B-2B114	
	15,88	11	56,34	B	14	24	39	40	8,97	25,55	0,45	PHS 10B-2BH11
		12	61,34	B	14	25	44	40	8,97	25,55	0,57	PHS 10B-2BH12
		13	66,32	B	14	29	49	40	8,97	25,55	0,70	PHS 10B-2BH13
		14	71,34	B	14	35	54	40	8,97	25,55	0,84	PHS 10B-2BH14
		15	76,36	B	14	35	59	40	8,97	25,55	0,99	PHS 10B-2BH15
		16	81,37	B	16	40	64	45	8,97	25,55	1,23	PHS 10B-2BH16
		17	86,39	B	16	40	69	45	8,97	25,55	1,47	PHS 10B-2BH17
		18	91,42	B	16	48	74	45	8,97	25,55	1,68	PHS 10B-2BH18
		19	96,45	B	16	46	79	45	8,97	25,55	1,90	PHS 10B-2BH19
		20	101,49	B	16	56	84	45	8,97	25,55	2,10	PHS 10B-2BH20
		21	106,52	B	16	55	85	45	8,97	25,55	2,31	PHS 10B-2BH21
22		111,55	B	16	60	90	45	8,97	25,55	2,58	PHS 10B-2BH22	
23		116,58	B	16	55	95	45	8,97	25,55	2,85	PHS 10B-2BH23	
24		121,62	B	16	64	100	45	8,97	25,55	3,14	PHS 10B-2BH24	
25		126,66	B	16	55	105	45	8,97	25,55	3,44	PHS 10B-2BH25	
26		131,70	B	20	73	110	45	8,97	25,55	3,69	PHS 10B-2B26	
27		136,75	B	20	55	110	45	8,97	25,55	3,95	PHS 10B-2B27	
28		141,78	B	20	76	115	45	8,97	25,55	4,25	PHS 10B-2B28	
29		146,83	B	20	76	115	45	8,97	25,55	4,55	PHS 10B-2B29	
30		151,87	B	20	58	120	45	8,97	25,55	4,87	PHS 10B-2B30	
32		161,95	B	20	80	120	45	8,97	25,55	4,95	PHS 10B-2B32	
35		177,10	B	20	80	120	45	8,97	25,55	5,08	PHS 10B-2B35	
36		182,15	B	20	80	120	45	8,97	25,55	5,11	PHS 10B-2B36	
38		192,24	B	20	58	120	45	8,97	25,55	5,20	PHS 10B-2B38	
40		202,34	B	20	80	120	45	8,97	25,55	5,41	PHS 10B-2B40	
45		227,58	B	20	60	120	50	8,97	25,55	5,94	PHS 10B-2B45	
48		242,73	B	20	80	120	50	8,97	25,55	7,27	PHS 10B-2B48	
57		288,18	B	20	60	120	50	8,97	25,55	8,61	PHS 10B-2B57	
60		303,32	B	20	85	120	57	8,97	25,55	9,30	PHS 10B-2B60	
70		353,84	B	20	85	120	57	8,97	25,55	9,99	PHS 10B-2B70	
76		384,16	B	20	85	120	57	8,97	25,55	10,68	PHS 10B-2B76	
80		404,35	B	20	85	130	58	8,97	25,55	11,00	PHS 10B-2B80	
95		480,14	B	20	85	130	58	8,97	25,55	12,00	PHS 10B-2B95	
114		576,13	B	20	85	130	58	8,97	25,55	13,00	PHS 10B-2B114	
19,05		10	61,65	B	12	32	42	45	10,87	30,33	0,57	PHS 12B-2BH10
		11	67,61	B	16	32	47	50	10,87	30,33	0,80	PHS 12B-2BH11
	12	73,61	B	16	32	53	50	10,87	30,33	1,03	PHS 12B-2BH12	
	13	79,59	B	16	36	59	50	10,87	30,33	1,26	PHS 12B-2BH13	
	14	85,61	B	16	42	65	50	10,87	30,33	1,52	PHS 12B-2BH14	
	15	91,63	B	16	44	71	50	10,87	30,33	1,78	PHS 12B-2BH15	
	16	97,65	B	20	51	77	50	10,87	30,33	2,08	PHS 12B-2BH16	
	17	103,67	B	20	55	83	50	10,87	30,33	2,37	PHS 12B-2BH17	
	18	109,71	B	20	60	89	50	10,87	30,33	2,72	PHS 12B-2BH18	
	19	115,75	B	20	55	95	50	10,87	30,33	3,07	PHS 12B-2BH19	
	20	121,78	B	20	64	100	50	10,87	30,33	3,39	PHS 12B-2BH20	
	21	127,82	B	20	60	100	50	10,87	30,33	3,70	PHS 12B-2BH21	
	22	133,86	B	20	64	100	50	10,87	30,33	4,11	PHS 12B-2BH22	
	23	139,90	B	20	60	110	50	10,87	30,33	4,52	PHS 12B-2BH23	
	24	145,94	B	20	73	110	50	10,87	30,33	4,96	PHS 12B-2BH24	

Maximum bores can accommodate standard keyways. Larger bores are available.
 All Type B or C sprockets, up to and including 25 tooth, are with hardened teeth as standard.
 For any additional size sprockets with hardened teeth, add "H" before the number of teeth, e.g. PHS 06B-2BH12.

Metric sprockets, duplex, standard

ISO 12B-2 · 19,05 mm pitch | ISO 16B-2 · 25,40 mm pitch



Pitch	Number of teeth	Pitch diameter PD	Type	Dimensions Bore		Hub		Plate thickness		Mass	Designation
				Min.	Max.	H	L	t ₁	t ₂		
mm	-	mm	-	mm						kg	-
19,05	25	152,00	B	20	60	120	50	10,87	30,33	5,39	PHS 12B-2BH25
	26	158,04	B	20	80	120	50	10,87	30,33	5,74	PHS 12B-2B26
	27	164,09	B	20	60	120	50	10,87	30,33	6,09	PHS 12B-2B27
	28	170,13	B	20	80	120	50	10,87	30,33	6,45	PHS 12B-2B28
	30	182,25	B	20	60	120	50	10,87	30,33	7,17	PHS 12B-2B30
	32	194,36	B	20	85	120	50	10,87	30,33	8,41	PHS 12B-2B32
	35	212,52	B	20	85	120	50	10,87	30,33	9,70	PHS 12B-2B35
	36	218,58	B	25	85	120	50	10,87	30,33	10,12	PHS 12B-2B36
	38	230,69	B	25	65	120	50	10,87	30,33	10,98	PHS 12B-2B38
	40	242,81	B	25	85	120	50	10,87	30,33	11,84	PHS 12B-2B40
	45	273,10	B	25	65	136	62	10,87	30,33	10,58	PHS 12B-2B45
	48	291,27	B	25	85	136	62	10,87	30,33	15,26	PHS 12B-2B48
	57	345,81	B	25	70	136	62	10,87	30,33	11,72	PHS 12B-2B57
	60	363,99	B	25	85	136	62	10,87	30,33	20,40	PHS 12B-2B60
	68	412,49	C	25	85	140	63	10,87	30,33	23,83	PHS 12B-2C68
	76	460,99	C	25	80	140	63	10,87	30,33	18,50	PHS 12B-2C76
	80	485,22	C	25	85	140	63	10,87	30,33	28,97	PHS 12B-2C80
	95	576,17	C	25	93	140	63	10,87	30,33	35,39	PHS 12B-2C95
	96	582,23	C	25	93	140	63	10,87	30,33	35,82	PHS 12B-2C96
	114	691,36	C	25	93	140	63	10,87	30,33	43,53	PHS 12B-2C114
25,40	11	90,14	B	20	42	64	70	15,83	47,71	1,86	PHS 16B-2BH11
	12	98,14	B	20	45	72	70	15,83	47,71	2,54	PHS 16B-2BH12
	13	106,12	B	20	48	80	70	15,83	47,71	3,22	PHS 16B-2BH13
	14	114,15	B	20	53	88	70	15,83	47,71	3,90	PHS 16B-2BH14
	15	122,17	B	20	58	96	70	15,83	47,71	4,58	PHS 16B-2BH15
	16	130,20	B	20	66	104	70	15,83	47,71	5,35	PHS 16B-2BH16
	17	138,22	B	20	70	112	70	15,83	47,71	6,12	PHS 16B-2BH17
	18	146,28	B	20	80	120	70	15,83	47,71	7,02	PHS 16B-2BH18
	19	154,33	B	20	70	128	70	15,83	47,71	7,91	PHS 16B-2BH19
	20	162,38	B	20	85	130	70	15,83	47,71	8,59	PHS 16B-2BH20
	21	170,43	B	25	75	130	70	15,83	47,71	9,26	PHS 16B-2BH21
	22	178,48	B	25	85	130	70	15,83	47,71	10,05	PHS 16B-2BH22
	23	186,53	B	25	75	130	70	15,83	47,71	10,84	PHS 16B-2BH23
	24	194,59	B	25	85	130	70	15,83	47,71	11,70	PHS 16B-2BH24
	25	202,66	B	25	75	130	70	15,83	47,71	12,56	PHS 16B-2BH25
	26	210,72	B	25	85	130	70	15,83	47,71	13,52	PHS 16B-2B26
	27	218,79	B	25	75	130	70	15,83	47,71	14,48	PHS 16B-2B27
	28	226,85	B	25	85	130	70	15,83	47,71	15,49	PHS 16B-2B28
	29	234,92	B	25	85	130	70	15,83	47,71	16,51	PHS 16B-2B29
	30	243,00	B	25	75	130	70	15,83	47,71	17,52	PHS 16B-2B30
	32	259,13	B	25	95	140	70	15,83	47,71	20,13	PHS 16B-2B32
	35	283,36	B	25	95	140	70	15,83	47,71	24,04	PHS 16B-2B35
	36	291,44	B	25	95	140	70	15,83	47,71	25,34	PHS 16B-2B36
	38	307,59	B	25	75	140	70	15,83	47,71	27,95	PHS 16B-2B38
	42	339,90	B	25	95	140	70	15,83	47,71	32,35	PHS 16B-2B42
	45	364,13	C	25	85	140	70	15,83	47,71	22,00	PHS 16B-2C45
	57	461,07	C	25	85	150	85	15,83	47,71	34,50	PHS 16B-2C57
	60	485,32	C	25	95	150	85	15,83	47,71	52,14	PHS 16B-2C60
	68	549,98	C	25	96	160	90	15,83	47,71	60,93	PHS 16B-2C68
	76	614,65	C	25	100	160	90	15,83	47,71	51,50	PHS 16B-2C76
	80	646,96	C	25	102	160	90	15,83	47,71	74,13	PHS 16B-2C80
	95	768,22	C	25	100	160	90	15,83	47,71	90,62	PHS 16B-2C95
114	921,81	C	25	102	160	90	15,83	47,71	111,51	PHS 16B-2C114	

Maximum bores can accommodate standard keyways. Larger bores are available.
 All Type B or C sprockets, up to and including 25 tooth, are with hardened teeth as standard.
 For any additional size sprockets with hardened teeth, add "H" before the number of teeth, e.g. PHS 06B-2BH12.

Metric sprockets, duplex, standard

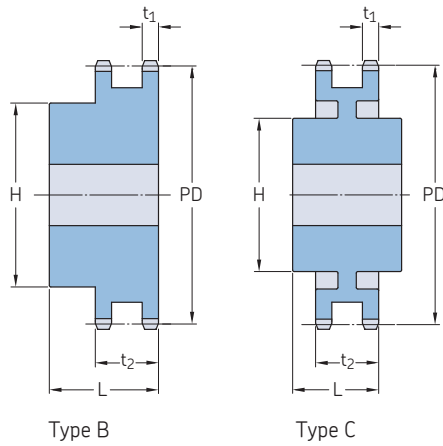
ISO 20B-2 · 31,75 mm pitch | ISO 24B-2 · 38,10 mm pitch | ISO 28B-2 · 44,45 mm pitch

Pitch	Number of teeth	Pitch diameter PD	Type	Dimensions		Hub		Plate thickness		Mass	Designation	
				Bore		H	L	t ₁	t ₂			
				Min.	Max.							
mm	-	mm	-	mm					kg	-		
31,75	10	102,75	B	20	45	70	75	18,19	54,64	2,90	PHS 20B-2BH10	
	11	112,70	B	20	52	80	80	18,19	54,64	3,67	PHS 20B-2BH11	
	12	122,67	B	20	60	90	80	18,19	54,64	4,31	PHS 20B-2BH12	
	13	132,67	B	20	64	100	80	18,19	54,64	5,53	PHS 20B-2BH13	
	14	142,68	B	20	73	110	80	18,19	54,64	6,62	PHS 20B-2BH14	
	15	152,71	B	20	80	120	80	18,19	54,64	7,76	PHS 20B-2BH15	
	16	162,75	B	25	80	120	80	18,19	54,64	9,12	PHS 20B-2BH16	
	17	172,79	B	25	80	120	80	18,19	54,64	10,44	PHS 20B-2BH17	
	18	182,84	B	25	80	120	80	18,19	54,64	11,71	PHS 20B-2BH18	
	19	192,90	B	25	80	120	80	18,19	54,64	12,92	PHS 20B-2BH19	
	20	202,96	B	25	80	120	80	18,19	54,64	15,43	PHS 20B-2BH20	
	21	213,03	B	25	92	140	80	18,19	54,64	16,55	PHS 20B-2BH21	
	22	223,10	B	25	92	140	80	18,19	54,64	17,70	PHS 20B-2BH22	
	23	233,17	B	25	92	140	80	18,19	54,64	19,05	PHS 20B-2BH23	
	24	243,25	B	25	96	140	80	18,19	54,64	20,43	PHS 20B-2BH24	
	25	253,32	B	25	96	140	80	18,19	54,64	21,77	PHS 20B-2BH25	
	26	263,41	B	25	96	150	80	18,19	54,64	23,15	PHS 20B-2BH26	
	27	273,49	B	25	96	150	80	18,19	54,64	24,97	PHS 20B-2BH27	
	28	283,57	B	25	96	150	80	18,19	54,64	26,78	PHS 20B-2BH28	
	30	303,75	B	25	96	150	80	18,19	54,64	30,41	PHS 20B-2B30	
	32	323,92	B	25	96	150	80	18,19	54,64	32,22	PHS 20B-2B32	
	35	354,20	C	25	100	150	80	18,19	54,64	34,02	PHS 20B-2C35	
	36	364,29	C	30	100	150	80	18,19	54,64	34,70	PHS 20B-2C36	
	38	384,48	C	30	100	150	80	18,19	54,64	43,72	PHS 20B-2C38	
	42	424,86	C	30	100	160	90	18,19	54,64	43,55	PHS 20B-2C42	
	45	455,15	C	30	100	160	90	18,19	54,64	46,72	PHS 20B-2C45	
	57	576,35	C	30	100	160	100	18,19	54,64	64,10	PHS 20B-2C57	
	60	606,66	C	30	125	160	100	18,19	54,64	79,38	PHS 20B-2C60	
	68	687,48	C	30	125	180	100	18,19	54,64	87,74	PHS 20B-2C68	
	76	768,30	C	30	125	180	100	18,19	54,64	96,11	PHS 20B-2C76	
	80	808,71	C	30	125	180	100	18,19	54,64	100,30	PHS 20B-2C80	
	95	960,28	C	30	125	180	100	18,19	54,64	115,98	PHS 20B-2C95	
	114	1 152,26	C	30	125	180	100	18,19	54,64	135,85	PHS 20B-2C114	
	38,10	11	135,23	B	25	60	90	100	23,62	71,98	6,50	PHS 24B-2BH11
		12	147,21	B	25	67	102	100	23,62	71,98	8,13	PHS 24B-2BH12
		13	159,20	B	25	76	114	100	23,62	71,98	9,92	PHS 24B-2BH13
		14	171,22	B	25	84	128	100	23,62	71,98	11,98	PHS 24B-2BH14
		15	183,25	B	25	93	132	100	23,62	71,98	14,13	PHS 24B-2BH15
		16	195,29	B	25	100	136	100	23,62	71,98	16,35	PHS 24B-2BH16
		17	207,35	B	25	100	136	100	23,62	71,98	17,85	PHS 24B-2BH17
		18	219,41	B	25	108	150	100	23,62	71,98	20,35	PHS 24B-2BH18
		19	231,48	B	25	108	160	100	23,62	71,98	22,56	PHS 24B-2BH19
		20	243,55	B	25	108	160	100	23,62	71,98	24,78	PHS 24B-2BH20
		21	255,63	B	25	108	160	100	23,62	71,98	26,99	PHS 24B-2BH21
22		267,72	B	25	108	160	100	23,62	71,98	29,74	PHS 24B-2BH22	
23		279,80	B	25	108	160	100	23,62	71,98	32,87	PHS 24B-2BH23	
24		291,90	B	25	108	160	100	23,62	71,98	36,00	PHS 24B-2BH24	
25		303,99	B	25	108	160	100	23,62	71,98	39,13	PHS 24B-2BH25	
26		316,09	B	30	108	160	100	23,62	71,98	42,26	PHS 24B-2B26	
27		328,19	B	30	108	160	100	23,62	71,98	45,40	PHS 24B-2B27	
28		340,29	B	30	108	160	100	23,62	71,98	48,53	PHS 24B-2B28	
29		352,39	B	30	108	160	100	23,62	71,98	51,66	PHS 24B-2B29	
30		364,49	B	30	108	160	100	23,62	71,98	54,79	PHS 24B-2B30	
32		388,71	B	30	108	160	100	23,62	71,98	61,05	PHS 24B-2B32	
38		461,37	B	30	137	160	100	23,62	71,98	72,01	PHS 24B-2B38	
40		485,60	C	30	137	160	100	23,62	71,98	75,80	PHS 24B-2C40	
42		509,83	C	30	137	180	100	23,62	71,98	79,59	PHS 24B-2C42	
45		546,19	C	30	137	180	100	23,62	71,98	85,28	PHS 24B-2C45	
48		582,54	C	30	137	180	100	23,62	71,98	90,97	PHS 24B-2C48	
50		606,78	C	30	137	180	100	23,62	71,98	94,76	PHS 24B-2C50	
54		655,26	C	30	161	180	110	23,62	71,98	127,46	PHS 24B-2C54	
57		691,62	C	30	161	180	110	23,62	71,98	140,74	PHS 24B-2C57	
60		727,99	C	30	161	180	120	23,62	71,98	154,02	PHS 24B-2C60	
68		824,97	C	30	161	200	120	23,62	71,98	189,45	PHS 24B-2C68	
72		873,46	C	30	161	200	120	23,62	71,98	207,16	PHS 24B-2C72	
76		921,96	C	30	161	200	120	23,62	71,98	224,87	PHS 24B-2C76	
95		1 152,33	C	30	161	200	120	23,62	71,98	309,00	PHS 24B-2C95	
96		1 164,46	C	30	161	200	120	23,62	71,98	313,43	PHS 24B-2C96	
114		1 382,72	C	30	161	200	120	23,62	71,98	393,13	PHS 24B-2C114	
44,45		11	157,77	B	25	73	112	120	29,36	88,90	10,21	PHS 28B-2BH11
		12	171,74	B	25	84	125	120	29,36	88,90	13,02	PHS 28B-2BH12
		13	185,75	B	25	84	125	120	29,36	88,90	16,00	PHS 28B-2BH13
		14	199,76	B	25	87	125	120	29,36	88,90	19,28	PHS 28B-2BH14

Maximum bores can accommodate standard keyways. Larger bores are available.
 All Type B or C sprockets, up to and including 25 tooth, are with hardened teeth as standard.
 For any additional size sprockets with hardened teeth, add "H" before the number of teeth, e.g. PHS 06B-2BH12.

Metric sprockets, duplex, standard

ISO 28B-2 · 44,45 mm pitch | ISO 32B-2 · 50,80 mm pitch



Pitch	Number of teeth	Pitch diameter PD	Type	Dimensions Bore		Hub		Plate thickness		Mass	Designation	
				Min.	Max.	H	L	t ₁	t ₂			
mm	-	mm	-	mm						kg	-	
44,45	15	213,79	B	25	96	145	120	29,36	88,90	22,91	PHS 28B-2BH15	
	16	227,84	B	30	108	160	120	29,36	88,90	26,92	PHS 28B-2BH16	
	17	241,91	B	30	114	160	120	29,36	88,90	30,83	PHS 28B-2BH17	
	18	255,98	B	30	114	160	120	29,36	88,90	34,74	PHS 28B-2BH18	
	19	270,06	B	30	133	180	120	29,36	88,90	38,93	PHS 28B-2BH19	
	20	284,15	B	30	133	180	120	29,36	88,90	44,27	PHS 28B-2BH20	
	21	298,24	B	30	133	180	120	29,36	88,90	45,08	PHS 28B-2BH21	
	22	312,34	B	30	133	180	120	29,36	88,90	48,15	PHS 28B-2BH22	
	23	326,44	B	30	133	180	120	29,36	88,90	51,59	PHS 28B-2BH23	
	24	340,55	B	30	133	180	120	29,36	88,90	55,03	PHS 28B-2BH24	
	25	354,66	B	30	133	180	120	29,36	88,90	58,47	PHS 28B-2BH25	
	26	368,77	B	30	133	180	120	29,36	88,90	64,06	PHS 28B-2B26	
	28	397,00	B	30	133	180	120	29,36	88,90	76,05	PHS 28B-2B28	
	30	425,24	B	30	133	180	120	29,36	88,90	89,16	PHS 28B-2B30	
	32	453,49	B	30	133	180	120	29,36	88,90	103,38	PHS 28B-2B32	
	38	538,27	B	30	133	200	120	29,36	88,90	97,53	PHS 28B-2B38	
	40	566,54	C	30	137	200	120	29,36	88,90	109,47	PHS 28B-2C40	
	45	637,22	C	30	137	200	120	29,36	88,90	137,32	PHS 28B-2C45	
	48	679,63	C	30	137	200	120	29,36	88,90	153,61	PHS 28B-2C48	
	54	764,46	C	30	162	200	120	29,36	88,90	204,44	PHS 28B-2C54	
	57	806,90	C	30	162	200	120	29,36	88,90	210,02	PHS 28B-2C57	
	60	849,32	C	30	162	200	130	29,36	88,90	230,82	PHS 28B-2C60	
	68	962,46	C	30	162	200	130	29,36	88,90	273,98	PHS 28B-2C68	
	72	1 019,05	C	30	162	200	130	29,36	88,90	305,70	PHS 28B-2C72	
	76	1 075,62	C	30	162	200	130	29,36	88,90	323,56	PHS 28B-2C76	
	50,80	11	180,34	B	30	80	120	120	28,83	87,38	10,42	PHS 32B-2BH11
		12	196,29	B	30	89	133	120	28,83	87,38	16,32	PHS 32B-2BH12
		13	212,29	B	30	96	145	120	28,83	87,38	21,77	PHS 32B-2BH13
		14	228,29	B	30	103	145	120	28,83	87,38	26,31	PHS 32B-2BH14
		15	244,30	B	30	106	160	120	28,83	87,38	30,84	PHS 32B-2BH15
		16	260,40	B	30	120	160	120	28,83	87,38	34,02	PHS 32B-2BH16
		17	276,40	B	30	120	180	120	28,83	87,38	41,28	PHS 32B-2BH17
18		292,55	B	30	120	180	120	28,83	87,38	43,55	PHS 32B-2BH18	
19		308,66	B	30	120	200	120	28,83	87,38	48,53	PHS 32B-2BH19	
20		324,71	B	30	130	200	120	28,83	87,38	53,98	PHS 32B-2BH20	
21		340,82	B	30	130	200	120	28,83	87,38	58,97	PHS 32B-2BH21	
22		356,98	B	30	130	200	120	28,83	87,38	63,96	PHS 32B-2BH22	
23		373,08	B	30	130	200	120	28,83	87,38	71,21	PHS 32B-2BH23	
24		389,18	B	30	130	200	120	28,83	87,38	77,57	PHS 32B-2BH24	
25		405,33	B	30	130	200	120	28,83	87,38	84,82	PHS 32B-2BH25	
26		421,44	B	30	130	200	120	28,83	87,38	91,17	PHS 32B-2B26	
28		453,69	B	30	130	200	120	28,83	87,38	101,13	PHS 32B-2B28	
30		486,00	B	30	130	200	120	28,83	87,38	116,57	PHS 32B-2B30	
38		615,14	B	30	178	200	120	28,83	87,38	170,25	PHS 32B-2B38	
40		647,49	C	30	178	200	120	28,83	87,38	177,46	PHS 32B-2C40	
45		728,26	C	30	178	200	120	28,83	87,38	195,50	PHS 32B-2C45	
48		776,72	C	30	178	200	120	28,83	87,38	204,51	PHS 32B-2C48	
54		873,68	C	30	178	220	120	28,83	87,38	222,53	PHS 32B-2C54	
57		922,16	C	30	178	220	120	28,83	87,38	231,54	PHS 32B-2C57	
68		1 099,96	C	30	178	220	130	28,83	87,38	255,83	PHS 32B-2C68	
76		1 229,28	C	30	178	220	130	28,83	87,38	292,83	PHS 32B-2C76	

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 All Type B or C sprockets, up to and including 25 tooth, are with hardened teeth as standard.
 For any additional size sprockets with hardened teeth, add "H" before the number of teeth, e.g. PHS 06B-2BH12.